



# VDA 6.3 Process Audit

Yellow Volume 2022 –  
Overview of changes

# Revolution ... or rather Evolution?

Globally recognized  
and established  
standard

75,000+  
correspondingly  
trained and certified  
auditors

Deployed in IT  
systems  
around the globe

Aligned with other  
standards such as  
IATF 16949 and  
VDA Volumes



# What has remained the same?

Classification system  
(A, B, C)  
for overall  
assessment

Structure of  
questionnaire

Evaluation model  
for individual  
questions  
(10-8-6-4-0)

Use of Turtle Model

Previous  
downgrading rules



# Essential changes

Software-related matters considered in questionnaire

Harmonization of content, especially with VDA methods Automotive SPICE® and VDA MLA

Requirements regarding purchasing activities added to P3 and P4

Notes on conducting remote audits added

Chapter 4 “Audit process” deleted

Chapter 8 “Process audit services” deleted

Glossary transferred to higher-level VDA QMC online glossary

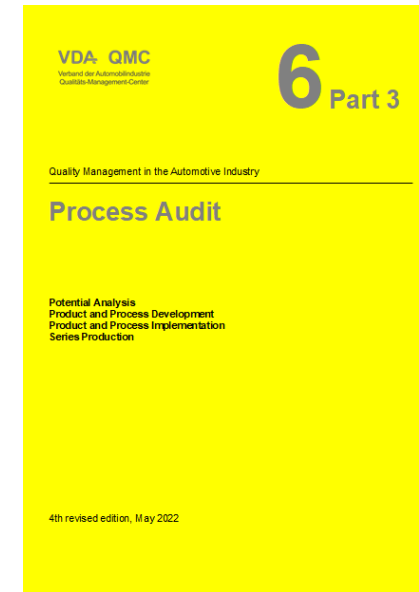
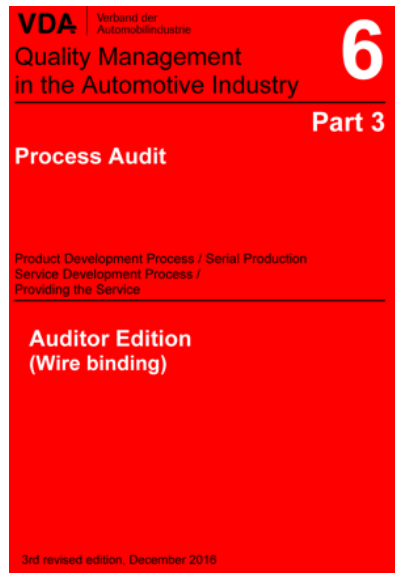
Questions of special significance (marked with an asterisk \*) partially reassigned

Questions regarding potential analysis partially reallocated





# Revision of questionnaire



58 questions

18 \*-questions

36 questions on potential analysis

Service audit

59 questions

17 \*-questions, partially redefined

35 questions on potential analysis

“Assessment threshold” for potential analysis shifted

Integration of software requirements

Requirements with regard to purchasing in P3 and P4